## **Specialty Gas Equipment**



## **Material Compatibility Chart**

Gas		Primary Hazards					Metals					Plastics				stome	rs	Special Characteristics
	Asphyxiant	Toxic	Flammable	Corrosive	Oxidizer	Aluminum	Brass	Copper	Monel	Stainless Steel	PCTFE	PTE	Tefzel®	Kynar®	Viton®	Buna-N®	Neoprene®	Extremely hazardous at pressures
Acetylene	+					S	S	U	S	S	S	S	S	S	S	S	S	exceeding 15 psig. Brass with less than 65% copper content,
Air						S	S	S	S	S	S	S	S	S	S	S	S	suitable. Causes stress cracking of
Ammonia						S	U	U	S	S	S	S	S	U	U	S	S	copper or copper alloys.
Argon						S	S	S	S	S	S	S	S	S	S	S	S	<b>4</b>
*Arsine	_					-	S	S	S	S	S	S	S	S	S	S	S	Highly toxic
Boron Trichloride	+					U	D D	D D	S	S	S	S	S	-	_	-	-	
Boron Trifluoride Boron-11 Trifluoride	+					-	D	D	S	S	S	S	S	_	_	_	-	
*Bromine Trifluoride	+						D	D	S	S	D	D	S	U	U	U	U	Extremely reactive. Surface
1,3-Butadiene	+					S	S	S	S	S	S	S	S	S	S	S	S	passivation required on all metals.
<i>n</i> -Butane						S	S	S	S	S	S	S	S	S	S	S	S	,
1-Butene						S	S	S	S	S	S	S	S	S	S	S	S	
cis-2-Butene						S	S	S	S	S	S	S	S	S	S	S	S	
trans-2-Butene						S	S	S	S	S	S	S	S	S	S	S	S	
Carbon Dioxide						S	S	S	S	S	S	S	S	S	S	D	D	
Carbon Monoxide	_					S	S	S	S	S	S	S	S	S	S	S	S	
Chlorine	_					U	U	U	S	S	S	S	S	S	S	U	U	Highly toxic
*Chlorine Trifluoride						U	-	-	S	S	D	D	S	U	U	U	U	Extremely reactive. Surface
Deuterium Dichlorosilane						S U	S -	S -	S	S	S	S	S	S	S -	S -	S -	passivation required on all metals.
Di-, Mono-, and Tri methylamines	+					U	U	U	S	S	S	S	S	S	U	U	-	
Disilane	+					S	S	S	S	S	S	S	S	S	S	S	S	
Ethane						S	S	S	S	S	S	S	S	S	S	S	S	
Ethyl Chloride						S	S	S	S	S	S	S	S	S	S	S	S	
Ethylene						S	S	S	S	S	S	S	S	S	S	S	S	
*Fluorine						D	D	D	S	S	D	D	D	D	U	U	U	Extremely reactive. Surface
Halocarbon-14						S	S	S	S	S	S	S	S	S	S	S	S	passivation required on all metals.
Halocarbon-23						S	S	S	S	S	S	S	S	S	S	S	S	
Halocarbon-116						S	S	S	S	S	S	S	S	S	S	S	S	
Helium						S	S	S	S	S	S	S	S	S	S	S	S	
Hydrogen						S	S	S	S	S	S	S	S	S	S	S	S	
Hydrogen Bromide	+					U U	U	U	S	S	S S	S	S	S	S	U	U	
Hydrogen Chloride  *Hydrogen Fluoride	+					U	U	U	S	S	S	S	S	S	U	U	U	
*Hydrogen Sulfide	+					S	S	_	S	S	S	S	S	S	U	S	S	
Isobutane						S	S	S	S	S	S	S	S	S	S	S	S	
Isobutylene						S	S	S	S	S	S	S	S	S	S	S	S	
Krypton						S	S	S	S	S	S	S	S	S	S	S	S	
Methane						S	S	S	S	S	S	S	S	S	S	S	S	
Methyl Chloride						U	S	S	S	S	S	S	S	S	S	U	U	Flammable; may react with
Methyl Fluoride						S	S	S	S	S	S	S	S	S	_	_	_	aluminum to form pyrophoric
Neon						S	S	S	S	S	S	S	S	S	S	S	S	compound.
Nitrogen						S	S	S	S	S	S	S	S	S	S	S	S	
Nitrogen Dioxide Nitrogen Trifluoride	+					S -	U S	U S	U S	S	S S	S	 	_ 	U S	U –	U -	
Nitrous Oxide	+					S	S	S	S	S	S	S	S	S	S	S	S	Liquid may leach plasticizer out
Octafluorocyclobutane						S	S	S	S	S	S	S	S	S	S	S	S	of certain plastics.
Octafluoropropane						S	S	S	S	S	S	S	S	_	_	S	S	
*Oxygen						U	S	S	S	D	S	S	S	S	D	U	U	
*Phosphine						S	_	-	S	S	S	S	S	-	_	_	-	Highly toxic. High concentrations
Propane						S	S	S	S	S	S	S	S	S	S	S	S	are pyrophoric.
Propylene						S	S	S	S	S	S	S	S	S	S	S	U	l ,
*Silane						S	S	S	S	S	S	S	S	S	S	S	S	Pyrophoric.
Silicon Tetrachloride	_					U	U	U	S	S	S	S	S	S	U	U	U	
Silicon Tetrafluoride	_					U	U	U	S	S	S	S	S	S	U	U	U	
Sulfur Dioxide						S	U	S	S	S	S	S	S	S	S	U	U	
Sulfur Hexafluoride						S	S	S	S	S	S	S	S	S	S	S	S	
Sulfur Tetrafluoride	+					U U	U	U	S	S	S	S	S	S	U	U	U	
Tungsten Hexafluoride Xenon						S	S	S	S	S	S	S	S	S	S	S	U S	
AGHUH						٥	_ o	_ o		_ o	<u> </u>		<u> </u>	٥	J		J	

The data in this table are presented as a guide only. Please call our Technical Information Center for assistance with your specific application.

Key: S = Satisfactory for use with the intended gas (dry anhydrous) at a normal operating temperature of 70°F.

U = Unsatisfactory for use with the intended gas.

(-) = Insufficient data available to determine the compatibility with the intended gas.

\*THE USER SHOULD BECOME THOROUGHLY FAMILIAR WITH THE SPECIFIC PROPERTIES OF THIS GAS. MATERIAL COMPATIBILITY DEPENDS ON CONDITION OF USE.